

FIG. 1204

- Fig.1204: 1" NPT Liquid Flow Switch.
- Bellow: Phosphor Bronze/ PN16, SUS304/ PN25.
- Connection: 1" Male Thread BS21.
- Paddle: Plastic: ABS, Stainless steel, three-piece Paddle (3 in, 2in, and 1in. Segments) Installed: 6in. Paddle Supplies is uninstalled.

| Electronic Ratings.                  |      |        |      |      |  |  |  |  |  |  |
|--------------------------------------|------|--------|------|------|--|--|--|--|--|--|
| Meter Ratings                        | 120V | 208V   | 240V | 227V |  |  |  |  |  |  |
| Horsepower                           | 1 1  |        | 1    | -    |  |  |  |  |  |  |
| AC Full Load Amps                    | 16   | 16 8.8 |      | -    |  |  |  |  |  |  |
| AC Locked Rotor Amps                 | 96   | 52.8   | 48   | -    |  |  |  |  |  |  |
| No inductive or Resistance Load Amps | 16   | 16     | 16   | 16   |  |  |  |  |  |  |
| Pilot duty-125VA-24-227VAC, IP: 44   |      |        |      |      |  |  |  |  |  |  |

## **TECHNICAL SPECIFICATIONS**

## Flow switch:

- Maximum Fluid Pressure 150/232/362 psig.
- Minimum Fluid Temperature 0°C (32°F).
- Maximum Fluid Temperature 120°C (250°F).

## Switch SPDT:

- Wiring connections screwed type terminals four color –coded no.14 AWG solid conductor wire leads.
- Pipe standard 1in. 11-1/2 NPT thread.
- Conduit connection one 7/8 in (22mm) hole for 1/2 in, Conduit with 1-1/8 in (29mm).
- Knock out ring for 3/4 in. Conduit female hub for 1/2 in.

| Typical Flow Rates                 |                               |     |       |       |     |       |      |              |              |              |               |  |
|------------------------------------|-------------------------------|-----|-------|-------|-----|-------|------|--------------|--------------|--------------|---------------|--|
| Required to Actuate Switch (m3/hr) |                               |     |       |       |     |       |      |              |              |              |               |  |
| Р                                  | ipe size (in)                 | 1   | 1.1/4 | 1.1/2 | 2   | 2.1/2 | 3"   | 4"           | 5"           | 6"           | 8"            |  |
| Min.<br>adjust                     | Flow increaser<br>to Y closes | 1   | 1.3   | 1.7   | 3.1 | 4.1   | 6.2  | 18.4<br>8.4  | 28.4<br>12.9 | 43.1<br>16.8 | 85.2<br>46.6  |  |
|                                    | Flow Decrease<br>to B closes  | 0.6 | 0.8   | 1.1   | 2.2 | 2.7   | 4.3  | 11.4<br>6.1  | 22.9<br>9.3  | 35.9<br>12.3 | 72.7<br>38.6  |  |
| Max.<br>adjust                     | Flow increaser<br>to Y closes | 2.1 | 3     | 4.4   | 6.6 | 7.8   | 12   | 29.1<br>18.4 | 55.6<br>26.8 | 85.2<br>32.7 | 172.6<br>94.2 |  |
|                                    | Flow Decrease<br>to B closes  | 1.9 | 2.8   | 4.1   | 6.1 | 7.3   | 11.4 | 27.7<br>17.3 | 53.4<br>25.2 | 81.8<br>30.7 | 165.8<br>90.8 |  |

Note: Design and specifications are subject to change without prior notice.